



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3207-5
Job Sheet 172803



Part No: D3207-5

Job Qty: 8 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEETS 5,6 IPP A 04.06.09 New issue KJ/RF IPP REV C AS PER REV B 12-03-23 JLM
VERIFIED BY:EC IPP REV:D 12.05.10 per dwg rev.c DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Waterjet		12-18/03/15
100	Waterjet	8 pcs	3/8/18	3/8/18	0.00	0.44	Waterjet1		12-18/03/15
120	QC	8 pcs	3/8/18	3/8/18	0.00	0.00	QC8		38
130	Brake NC	8 pcs	3/8/18	3/8/18	0.03	0.32	Brake NC 1		9-89 81
140	QC	8 pcs	3/8/18	3/8/18	0.00	0.00	QC5		10-130-01
150	HandFinish	8 pcs	3/8/18	3/8/18	0.00	0.12	HandFinish1		18-06-07
155	QC	8 pcs	3/8/18	3/8/18	0.00	0.00	QC7-2		18-06-07
160	Powdercoat	8 pcs	3/9/18	3/9/18	0.00	0.15	Powdercoat3	DAS	18-06-07
170	QC	8 pcs	3/9/18	3/9/18	0.00	0.00	QC3	6	18-06-07
180	Packaging	8 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-1	9-89	JUN 0 8 2018
190	QC21-SA	8 Ea	3/9/18	3/9/18	0.00	0.00	QC21		DAS 21 9-89 JUN 0 8 2018

Part Op 100 - 1-Cut as per Dwg D3207

Descriptions: 160 - START TIME: 230 O.V.T: 320° FINISH: 4:00

M13687

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.5888 sf (.0736 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	1	174	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S051585



Part: D3207-5

Job No: 172803

Serial No/Batch: S051585

Revision:

Inspector:

Date: 03/15/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	2.930inches ± 0.010	2.940 2.920		
2	Bracket	2.376inches ± 0.010	2.386 2.366		
3	Bracket	3.200inches ± 0.010	3.210 3.190		
4	Bracket	0.250inches ± 0.030	0.280 0.220		
5	Bracket	0.500inches ± 0.030	0.530 0.470		
6	Bracket	0.750inches ± 0.030	0.780 0.720		
7	Bracket	0.438inches $+ 0.005$ $- 0.000$	0.443 0.438		

Plex 2/21/18 4:24 PM Dart.Gagnon.Michelle